



POLYUREA 201

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PRODUCT DESCRIPTION

Rugged Coatings Polyurea 201 is a fast set, rapid curing, 100% solids, flexible, aromatic, two component spray polyurea that can be applied to multiple substrates. It has extremely fast gel time making it suitable for applications down to -20°F (-28.89°C). It may be applied in single or multiple applications without appreciable sagging and is relatively insensitive to humidity and temperature allowing application in most conditions.

Polyurea 201 provides a cost effective flexible, tough, resilient monolithic membrane with water and chemical resistance.

GENERAL USES & BENEFITS

Polyurea 201 is an excellent protective coating used in cold-storage facilities, fertilizer plants, industrial and manufacturing facilities, landfill containment, manholes, marine environments, mining operations, paper and pulp mills, parking garages, pen stocks, power plants, refineries, secondary containment, structural steel, walkways and balconies and warehouse floors.

Polyurea 201 bonds to virtually all substrates, has excellent leveling properties as well as abrasion and impact resistance. Additionally, it has excellent chemical resistance.

CHEMICAL PROPERTIES

	ISOCYANATE	RESIN
Specific Gravity (grams/cc) ASTM D-792	1.12	1.01
Viscosity, cps	1150-1350	300-400
Solids by Volume/Weight	100%	100%
Volatile Organic Compounds	0 lbs/gal	0 lbs/gal
Gel Time, Seconds	2-5	
95-99% Cure Time, Hours	24	
Tack Free Time, Seconds	5-9	
Initial Cure 90%, Hours	24	
Theoretical Coverage	1600 sqft/gal @1 mil	
Odor	mild	amine
Color	amber/brown	straw
Shelf Life - Unopened Containers	12 months	12 months

TYPICAL PHYSICAL PROPERTIES

	ASTM TEST METHOD	RESULT
Elongation, (%)	D412	200
Tear Strength (pli)	D624	563
Static Coefficient of Friction	D1894	0.254
Taber Abrasion (mg/1000 cycles)	D4060	6.4
Hardness (Shore D)	D2240	50.5
Impact Resistance (in-lb)	D2794	>320
Flexural Modulus (psi)	D790	1310
Tensile Strength (psi)	D412	3430
Water Vapor Transmission	E96	
Rate of Transmission (grains/hr/sqft)		0.50
Permeance (perms)		1.26

APPLICATION EQUIPMENT

- Equipment Used: High Pressure Proportioners such as Graco Reactor EXP-2
- Process Pressure: 2300 psi (static)
- Spray Gun: Fusion AP or Probler type gun
- Mix module: AR2929 or greater

CHEMICAL RESISTANCE

Percent Change After 7 day Exposure per ASTM D543

Chemical Name	Hardness (%)	Density (%)	Tensile Strength (%)	Elongation (%)	Weight (%)
Acetic acid 10%	-15	2	-22	15	9.1
Ammonium Chloride 24%	-2	1	-12	0	0.9
Ammonium Hydroxide 30%	-10	1	-19	11	3.0
Automotive Oil	-5	1	9	7	0.1
Baking Soda 10%	-10	1	-14	8	1.6
Bleach (Chloride)	-5	0	-16	-1	0.8
Boric Acid 4%	-7	0	-21	1	1.8
Calcium Chloride 50%	2	0	4	-3	-0.2
Calcium Hypochlorite	-3	0	-20	-5	1.6
Citric Acid 10%	-10	0	-17	1	1.9
Club Soda	-10	0	-18	5	1.8
Cream Soda	-8	0	-14	7	1.9
Crude Oil	-5	0	-17	-4	2.6
Diesel Fuel	-7	0	-7	-4	2.1
Ethylene Glycol	-2	0	4	2	0.6
Hydrochloric Acid 5%	-5	1	-14	4	1.7
Kerosene	-3	-1	-3	-3	2.0
Lactic Acid 20%	-7	0	-9	16	4.1
Mineral Spirits	5	0	2	2	1.1
Nitric Acid 10%	-12	1	-10	18	6.9
Phosphoric Acid 50%	-5	2	-6	11	4.1
Potassium Hydroxide (50%)	5	0	9	0	-0.4
Saline Solution 30%	0	0	-10	1	0.7
Tannic Acid 40%	-7	0	-20	-3	1.6
Sodium Carbonate 10%	-5	0	-19	5	1.4
Sodium Chloride 26%	0	1	-3	6	0.7
Sodium Hydroxide 50%	5	1	15	-2	-0.6
Sodium Hydroxide 10%	-5	1	-12	1	1.3
Sodium Sulfate 30%	-5	1	-17	1	1.4
Sodium Sulfate 20%	-7	0	-19	2	1.4
Sugar Solution 30%	-5	0	-20	0	1.4
Sulfuric Acid 25%	-2	0	-6	1	1.0
Sulfuric Acid 10%	-3	1	-14	2	1.3
Tannic Acid 40%	-8	1	-19	4	2.2
Water (H2O)	-7	0	-13	7	1.7

USE AND APPLICATION PARAMETERS

Polyurea 201 is designed to be used in a 1:1 ratio by volume. The equipment used should be Graco EXP-2 and Probler P2 gun with an AR2929 chamber or equivalent. Both A and B side chemicals should be preheated to 70°F. Both components should be sprayed at a minimum of 2,000 psi and between 140°F and 160°F machine and hose temperatures.

Surface preparation is key to adhesion and performance of any coating. All surfaces should be free from corrosion, dirt, oils and rust. This can be accomplished with solvents, wire brushes or sand blasting. The surface must be dry prior to application.

Coverage is dependent upon desired thickness. Theoretical yield is 1600 square feet per gallon at 1 mil thickness.

Polyurea 201 should be stored above 60°F and avoid freezing.

This product is intended for industrial use only. You should consult the Polyurea 201 Safety Data Sheet prior to use. For extended warranty information, see published warranty qualifications or visit www.RuggedCoatings.com.

WARRANTY AND DISCLAIMER

Rugged Coatings warrants Polyurea 201 to be free from defects in materials and manufacturing. Under this warranty, we will provide, at no charge, a quantity of Polyurea 201 sufficient to replace any Polyurea 201 proven to be defective when applied according to our written instructions and in applications recommended by us as suitable for the product. THIS LIMITED WARRANTY IS THE BUYER'S SOLE AND EXCLUSIVE REMEDY AGAINST RUGGED COATINGS REGARDING THE PRODUCT. IN NO EVENT SHALL RUGGED COATINGS BE LIABLE FOR ANY CONSEQUENTIAL, SPECIAL, INCIDENTAL, INDIRECT, PUNITIVE OR OTHER DAMAGES ARISING FROM THE USE OR PERFORMANCE OF THE PRODUCT. Since methods of application and on site conditions can affect performance, RUGGED COATINGS MAKE NO OTHER WARRANTY OF ANY KIND, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE REGARDING THE PRODUCT, AND RUGGED COATINGS HEREBY DISCLAIM ALL SUCH OTHER WARRANTIES. The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of Rugged Coatings. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of the publication. Consult your Rugged Coatings Technical Representative to obtain the most recent Product Data Information. If further information is needed, contact Rugged Coatings Technical Service at 205-440-4996.

FOR PROFESSIONAL USE

REV. APR. 01, 2026